

 APICAL INDUSTRIES, INC. dba DART AEROSPACE		ENGINEERING CHANGE NOTICE NO. 05331		SHEET 1 OF 1	
DWG NO. 647.1500		REV: A		PREPARED BY J. BECKER	
DATE: 02/29/16		EFFECT ON DWG <input checked="" type="checkbox"/> INC. <input type="checkbox"/> UNINC.			
DWG TITLE: DEFLECTORS		APPROVED BY: ENGR [Signature]		MFG QC [Signature]	
REASON: CREATED F/N 6. ADDED SHEET 6. REVISED BOM AND NOTES.		EFF. NEXT ORDER		ECR: N/A	
TRANSACTION CODES (TC): A-ADD R-REVISE C-CREATE D-DELETE		ACTION ITEM: 1.			

SHEET 1, NOTES WERE:

NOTES:

1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12

2 FINISH: HARD ANODIZE IAW MIL-A-8265 TYPE III, CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX

3 DEBURR AND BREAK ALL SHARP EDGES

4 IDENTIFY IAW MPP-120

5 APPLY F/N 5 AS REQUIRED TO ALL FAYING SURFACES OFF/N 2 & 3 UPON ASSY

WAS

6	C	647.1513	UPPER DEFLECTOR	Δ	Δ
F/N/TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:			CHANGE CATEGORY		
<input type="checkbox"/> PATTERN <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUCTIONS <input type="checkbox"/> ICA <input type="checkbox"/> FMS <input checked="" type="checkbox"/> BOM			<input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR		
			DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		

Superceded